SIEMENS

Technical Instructions

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Powers™ Controls

Analog Receiver Gauges



Description	Analog receiver gauges are round dial instruments that indicate the output signal from a pneumatic transmitter. The gauges are available in three sizes. The 1-1/2 inch gauge is pipe mounted only. The 2-1/2 and 3-1/2 inch gauges are flush mounted usually in the central control panel.			
Features	Snap-in ring for 1-1/2 inch gauge, 1/4 turn on 2-1/2 and 3-1/2 inch gauges.			
	Linkage consists of bourdon tube, geared linkage, return spring and pointer.			
	Points on the gauge dial indicate corresponding psi (kPa) measurements.			
Product Numbers	Description	Table No.		
	Analog Receiver Gauges - English Units	Table 1		
	Analog Receiver Gauges – Metric Units	Table 2		
	Analog Receiver Gauges - Dual Scale	Table 3		
Specifications	Standard operating pressure	3 to 15 psi (21 to 103 kPa)		
	Maximum operating pressure	25 psi (172 kPa)		
	Accuracy	2-1/2% of full scale for the middle half of the scale, 3-1/2% elsewhere		
	Scale ranges	See Tables 1, 2, and 3		
	Air connection			
	1-1/2 inch	1/8-inch NPT male in center back		
	2-1/2 and 3-1/2 inch	Barbed fitting for 1/4-inch O.D. poly tubing		
	Dimensions	See Figures 1, 2, and 3		
	Weight			
	1-1/2 inch	0.2 lb. (0.09 kg)		
	2-1/2 inch	0.5 lb. (0.2 kg)		
	3-1/2 inch	0.6 lb. (0.3 kg)		

Operation

As the air pressure increases, the curved bourdon tube, which has one end fixed, tends to straighten out. This action moves the precision gear linkage that is attached to the end of the tube and, in turn, rotates the pointer in a clockwise direction. As the pressure decreases, the tube tends to return to its normal curved position reversing the pointer's direction of movement.

Table 1. Analog Receiver Gauges (3 to 15 psi) - English Units.

(3 to 15 psi) - English Units.						
Range	Product No. for 1-1/2"	Product No. for 2-1/2"	Product No for 3-1/2"			
-40 to +120°F	142-0238	142-0258	142-0285			
-40 to +160°F	142-0430	142-0436	142-0442			
-25 to +135°F	142-0239	142-0259	142-0286			
-10 to +65°F	142-0240	142-0260	142-0287			
0 to 100°F	142-0316	142-0327	_			
3 to 71°F	_	142-0272	_			
25 to 250°F	142-0244	142-0264	142-0290			
30 to 190°F	142-0434	142-0440	142-0446			
35 to 135°F	142-0241	142-0261	142-0288			
40 to 240°F	142-0431	142-0437	142-0443			
50 to 90°F	142-0433	142-0439	142-0445			
50 to 100°F	142-0242	142-0262	142-0284			
50 to 150°F	142-0432	142-0438	142-0444			
80 to 240°F	142-0243	142-0263	142-0289			
160 to 320°F	_	_	142-0298			
20 to 80 % rh	142-0245	142-0265	142-0283			
0 to 50 psi	142-0435	142-0441	142-0447			
3 to 15 psi	142-0293	142-0295	_			
-0.05 to +0.2 wg	142-0396	142-0402	142-0408			
-0.5 to + 0.5 wg	142-0395	142-0401	142-0407			
0 to 3" H ₂ O	142-0246	142-0226	142-0291			
0 to 10" wg	142-0394	142-0400	142-0406			
0 to 15" H ₂ O	142-0247	142-0467	142-0292			
0 to 2000 FPM	_	142-0412	142-0416			
0 to 3000 FPM		142-0413	142-0417			
0 to 4000 FPM	_	142-0414	142-0418			
0 to 5000 FPM	_	142-0415	142-0419			

Table 2. Receiver Gauges - Metric Units.

rable 2. Receiver Gaages Metric Office.					
Range	Product No. for 1-1/2"	Product No. for 2-1/2"	Product No for 3-1/2"		
-40 to +50°C	_		142-0383		
-25 to 20°C	_		142-0354		
-20 to 40°C	142-0345	_	142-0356		
1 to 58°C	_	_	142-0382		
1.67 to 57.2°C	142-0332	_	_		
10 to 38°C	142-0346	_	142-0384		
25 to 120°C	_	142-0379	142-0355		
26.7 to 116°C	142-0333	142-0451	142-0452		
20 to 80% rh	142-0347	_	142-0385		
-12.5 to +50 Pa	142-0399	142-0405	142-0411		
-125 to +125 Pa	142-0398	142-0404	142-0410		
0 to 345 kPa	142-0448	142-0449	142-0450		
0 to 747 kPa	142-0352	_	142-0359		
0 to 2.5 kPa	142-0397	142-0403	142-0409		
0 to 10 m/sec	_	_	142-0420		
0 to 15 m/sec	_	_	142-0421		
0 to 20 m/sec	_	_	142-0422		
0 to 28 m/sec	_	_	142-0423		

Table 3. Dual Gauges.

Range	Product No. for 1-1/2"	Product No. for 2-1/2"	Product No for 3-1/2"
0 to 100 °F -20 to 40°C	_	_	142-0229
16 to 40 BTU/lb 37 to 93 kJ/kg	_	_	142-0424

Installation

- 1-1/2 inch gauges have a 1/8-inch NPT male fitting for pipe mounting.
- 2-1/2 and 3-1/2 inch gauges are flush mounted on a panel. These have a barbed fitting for 1/4-inch O.D. poly tubing.
- For panel cutout dimensions, see *TB 196,Cabinet Cutouts Technical Bulletin* (155-223).

Calibration

Measure the temperature (or humidity or pressure) that the transmitter is sensing. If the gauge does not indicate this measurement, adjust the gauge pointer.

- 1. Remove the gauge cover.
 - For a 1-1/2 inch gauge, pry the cover with a thin blade screwdriver.
 - For a 2-1/2 inch or 3-1/2 inch gauge, unscrew the cover.
- 2. Hold the pointer stationary between two fingers.
- 3. Insert a screwdriver into the screw at the center of the pointer and rotate the screw. See *Figure 1*.
 - Rotate clockwise to decrease the indicated value.
 - Rotate counterclockwise to increase the indicated value.
- 4. Release the pointer and check the reading.
- 5. Repeat, if necessary.

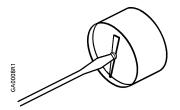


Figure 1. Adjusting the Gauge Pointer.

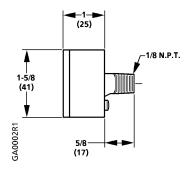


Figure 2. Dimensions of the 1-1/2 Inch Gauge.

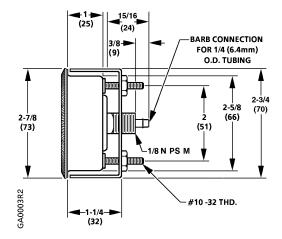


Figure 3. Dimensions of the 2-1/2 Inch Gauge.

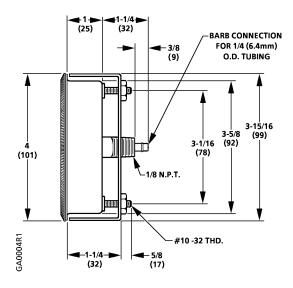


Figure 4. Dimensions of the 3-1/2 Inch Gauge.

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